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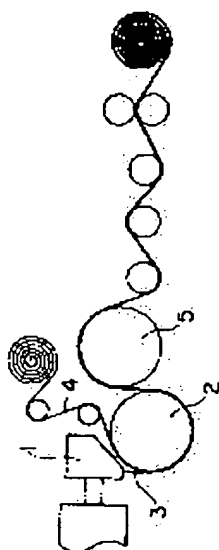
(21)Application number : 56-002654

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(54) PRODUCTION OF POLYURETHANE SHEET



(57)Abstract:

PURPOSE: To prevent the sticking of a sheet to a roll and the blocking between sheets by a method wherein a releasing paper or the like is inserted along the first cooling roll at the position where a molten sheet of thermoplastic polyurethane elastomer comes into contact with the roll.

CONSTITUTION: At the position where the urethane sheet 3 extruded from a die 1 in a plastic state comes into contact with the first cooling roll 2 to be cooled along the roll 2, a releasing paper or a paper coated with olefin base resin or an olefin base resin film 4 is inserted between the sheet 3 and the roll 2.

Accordingly, it is possible to prevent the sheet 3 in the plastic condition from sticking to the roll 2. Therefore, it is possible to eliminate the problem of blocking between sheets after winding up due to the sticking to the cooling roll.

LEGAL STATUS

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